

## GREEN RING TwinBox

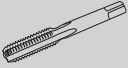

Machine Tap + Twist Drill  
metric ISO-thread DIN 13



**DIN 371/376**

**HSS-E**

**ToI. ISO2/6H**

Nominal Diameter D			Art.-No.	
<b>Form B, Spiral Point</b>				
M 3 x 0.5	DIN 371	2.5 mm	35390	250,-
M 4 x 0.7	DIN 371	3.3 mm	35391	254,-
M 5 x 0.8	DIN 371	4.2 mm	35392	278,-
M 6 x 1.0	DIN 371	5.0 mm	35393	286,-
M 8 x 1.25	DIN 371	6.8 mm	35394	353,-
M 10 x 1.5	DIN 371	8.5 mm	35395	485,-
M 12 x 1.75	DIN 376	10.2 mm	35396	653,-
M 14 x 2.0	DIN 376	12.0 mm	35397	780,-
M 16 x 2.0	DIN 376	14.0 mm	35398	955,-

<b>Form C, Spiral Flute 35°</b>				
M 3 x 0.5	DIN 371	2.5 mm	36390	290,-
M 4 x 0.7	DIN 371	3.3 mm	36391	295,-
M 5 x 0.8	DIN 371	4.2 mm	36392	324,-
M 6 x 1.0	DIN 371	5.0 mm	36393	331,-
M 8 x 1.25	DIN 371	6.8 mm	36394	403,-
M 10 x 1.5	DIN 371	8.5 mm	36395	557,-
M 12 x 1.75	DIN 376	10.2 mm	36396	746,-
M 14 x 2.0	DIN 376	12.0 mm	36397	883,-
M 16 x 2.0	DIN 376	14.0 mm	36398	1068,-

### Application:

#### for general use

- non abrasive material up to 1000 N/mm<sup>2</sup>
- unalloyed and low alloyed steel
- malleable cast iron and zinc alloys

Spiral Point for through holes

Spiral Flute for blind holes

#### HSS-CO Twist Drills DIN 338

Type N right, 118° - Spiral: 25-30°

**BLUE RING TwinBox**

Machine Tap + Twist Drill  
metric ISO-thread DIN 13



**DIN 371/376**

**HSS-E**

**Tol. ISO2/6H**

Nominal Diameter D			Art.-No.
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**Form B, Spiral Point**

M 3 x 0.5	DIN 371	2.5 mm	35490	254,-
M 4 x 0.7	DIN 371	3.3 mm	35491	262,-
M 5 x 0.8	DIN 371	4.2 mm	35492	283,-
M 6 x 1.0	DIN 371	5.0 mm	35493	293,-
M 8 x 1.25	DIN 371	6.8 mm	35494	360,-
M 10 x 1.5	DIN 371	8.5 mm	35495	518,-
M 12 x 1.75	DIN 376	10.2 mm	35496	662,-
M 14 x 2.0	DIN 376	12.0 mm	35497	768,-
M 16 x 2.0	DIN 376	14.0 mm	35498	979,-

**Form C, Spiral Flute 35°**

M 3 x 0.5	DIN 371	2.5 mm	36490	295,-
M 4 x 0.7	DIN 371	3.3 mm	36491	302,-
M 5 x 0.8	DIN 371	4.2 mm	36492	329,-
M 6 x 1.0	DIN 371	5.0 mm	36493	338,-
M 8 x 1.25	DIN 371	6.8 mm	36494	413,-
M 10 x 1.5	DIN 371	8.5 mm	36495	564,-
M 12 x 1.75	DIN 376	10.2 mm	36496	761,-
M 14 x 2.0	DIN 376	12.0 mm	36497	902,-
M 16 x 2.0	DIN 376	14.0 mm	36498	1094,-

**Application:**

**wear resistant steel up to 1200 N/mm<sup>2</sup>**

- high alloy steel
- short chipping material
- short chipping stainless steel
- alloy tool steel

Spiral Point for through holes

Spiral Flute for blind holes

**HSS-CO Twist Drills DIN 338**

Form C right, 130° - Spiral: 25-30°  
with Split Point

## WHITE RING TwinBox

Machine Tap + Twist Drill  
metric ISO-thread DIN 13



**DIN 371/376**

**HSS-E**

**ToI. ISO2/6H**

Nominal Diameter D			Art.-No.
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### Form B, Spiral Point

M 3 x 0.5	DIN 371	2.5 mm	35290	274,-
M 4 x 0.7	DIN 371	3.3 mm	35291	283,-
M 5 x 0.8	DIN 371	4.2 mm	35292	305,-
M 6 x 1.0	DIN 371	5.0 mm	35293	314,-
M 8 x 1.25	DIN 371	6.8 mm	35294	386,-
M 10 x 1.5	DIN 371	8.5 mm	35295	526,-
M 12 x 1.75	DIN 376	10.2 mm	35296	710,-
M 14 x 2.0	DIN 376	12.0 mm	35297	850,-
M 16 x 2.0	DIN 376	14.0 mm	35298	1037,-

### Form C, Spiral Flute 35°

M 3 x 0.5	DIN 371	2.5 mm	36290	319,-
M 4 x 0.7	DIN 371	3.3 mm	36291	326,-
M 5 x 0.8	DIN 371	4.2 mm	36292	355,-
M 6 x 1.0	DIN 371	5.0 mm	36293	367,-
M 8 x 1.25	DIN 371	6.8 mm	36294	444,-
M 10 x 1.5	DIN 371	8.5 mm	36295	607,-
M 12 x 1.75	DIN 376	10.2 mm	36296	811,-
M 14 x 2.0	DIN 376	12.0 mm	36297	965,-
M 16 x 2.0	DIN 376	14.0 mm	36298	1166,-

#### Application:

Stainless Steel (INOX),

**long chipping up to 1000 N/mm<sup>2</sup>**

- long chipping, heat resistant steel

- abrasive material

Spiral Point for through holes

Spiral Flute for blind holes

Surface treatment: steam tempered

#### HSS-CO Twist Drills DIN 338

Form C right, 130° - Spiral: 25-30°

with Split Point